

FOR NATIONAL PHASE SUBMISSION

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CLAIM AMENDMENTS

WHAT IS CLAIMED IS:

This listing of the claims will replace all prior versions, and listing, of claims in the application:

1. (Currently Amended) A throttle valve device **with comprising** at least two housing parts ~~(2, 3)~~ and a throttle valve ~~(12)~~, one of the housing parts ~~(2 or 3)~~ having a throttle pipe section ~~(4)~~ which cooperates with the throttle valve ~~(12)~~, ~~characterized in that~~ the other housing part ~~(3 or 2)~~ is of a piece with at least one duct section ~~(15)~~ disposed upstream or downstream of the throttle valve device ~~(1)~~.

2. (Currently Amended) ~~The~~ A throttle valve device ~~as claimed in according to~~ claim 1, ~~characterized in that wherein~~ one of the housing parts ~~(2)~~ is a throttle valve housing ~~(2)~~ and the other housing part ~~(3)~~ is a throttle valve housing cover ~~(3)~~.

3. (Currently Amended) A throttle valve device according to claim 1, wherein ~~The throttle valve device as claimed in claim 1 and/or 2, characterized in that~~ the duct section ~~(15)~~ is an intake pipe section ~~(15)~~ or an intake pipe ~~(15)~~.

4. (Currently Amended) A throttle valve device according to claim 1, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that~~ one of the housing parts ~~(2)~~ is made of metal and/or a thermosetting plastic.

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5. (Currently Amended) A throttle valve device according to claim 1, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that one of~~ the housing parts ~~(3)~~ is made of a thermoplastic injection moldable plastic.

6. (Currently Amended) A throttle valve device according to claim 1, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that one of~~ the housing parts ~~(3)~~ is made of PA 6, PA 6.6, PA 4.6 or a thermoplastic mixed plastic.

7. (Currently Amended) A throttle valve device according to claim 2, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that the~~ throttle valve housing ~~(2)~~ incorporates the throttle pipe section ~~(4)~~ and a drive casing section ~~(5)~~ which are interconnected as one piece.

8. (Currently Amended) A throttle valve device according to claim 2, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that the~~ throttle valve housing cover ~~(3)~~ has a drive casing cover section ~~(6)~~ and a pipe flange ~~(7)~~ which are interconnected as one piece.

9. (Currently Amended) A throttle valve device according to claim 2, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that the~~

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throttle valve housing cover—(3) and the throttle valve housing
(2) can be assembled together with separation planes at an angle
to one another.

10. (Currently Amended) A throttle valve device according to claim 2, wherein ~~The throttle valve device as claimed in one or more of the preceding claims, characterized in that~~ the throttle valve—(12) is rotatably and/or pivotally mounted via a bearing recess in the throttle valve housing cover—(3) and in the throttle valve housing—(2) as well as opposite the bearing recess in a recess inside the throttle pipe section—(4).

11. (NEW) A throttle valve device comprising a throttle valve, a first housing part having a throttle pipe section which cooperates with the throttle valve, and a second housing part comprising a piece with at least one duct section disposed upstream or downstream of the throttle valve device.

12. (NEW) A throttle valve device according to claim 11, wherein the first housing part is a throttle valve housing and the second housing part is a throttle valve housing cover.

13. (NEW) A throttle valve device according to claim 11, wherein the duct section is an intake pipe section or an intake pipe.

14. (NEW) A throttle valve device according to claim 11, wherein the first housing part is made of metal and/or a thermosetting plastic.

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15. (NEW) A throttle valve device according to claim 11, wherein the second housing part is made of a thermoplastic injection moldable plastic.

16. (NEW) A throttle valve device according to claim 11, wherein the second housing part is made of PA 6, PA 6.6, PA 4.6 or a thermoplastic mixed plastic.

17. (NEW) A throttle valve device according to claim 12, wherein the throttle valve housing incorporates the throttle pipe section and a drive casing section which are interconnected as one piece.

18. (NEW) A throttle valve device according to claim 12, wherein the throttle valve housing cover has a drive casing cover section and a pipe flange which are interconnected as one piece.

19. (NEW) A throttle valve device according to claim 12, wherein the throttle valve housing cover and the throttle valve housing can be assembled together with separation planes at an angle to one another.

20. (NEW) A throttle valve device according to claim 12, wherein the throttle valve is rotatably and/or pivotally mounted via a bearing recess in the throttle valve housing cover and in the throttle valve housing as well as opposite the bearing recess in a recess inside the throttle pipe section.